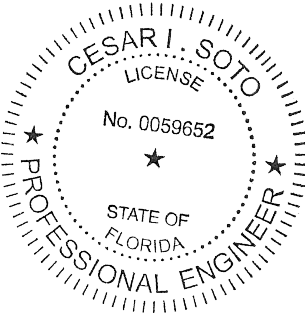


PRODUCT DEVELOPMENT

ALUMINUM SINGLE HUNG
WINDOW WITH OR
WITHOUT WINDOW WALL

PRODUCT APPROVAL DRAWINGS



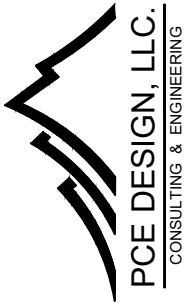
Digitally signed by Cesar I Soto
Contact Info: PE #59652
cesar.soto@paramountce.com
Date: 2025.01.28 15:39:28-05'00'

CONTACT: (305)698-0550 OR (786)877-2699

THIS ITEM HAS BEEN DIGITALLY SIGNED AND SEALED BY CESAR I. SOTO P.E. ON THE DATE ADJACENT TO THE SEAL.

PRINTED COPIES OF THIS DOCUMENT ARE NOT CONSIDERED SIGNED AND SEALED AND THE SIGNATURE MUST BE VERIFIED ON ANY ELECTRONIC COPIES.

01/28/2025



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Ph. (305) 698-0550

SERIES "HS 660"
ALUMINIUM SINGLE
HUNG WINDOW
SMALL MISSILE IMPACT (S.M.I.)

RC BES WINDOWS LLC
12900 NW 38th AVE.
OPA-LOCKA, FL 33054
Ph. 305-203-0780
Contact@BESmiami.com

DRAWINGS NUMBER
24-0197P.9

REVISIONS:

No.	Date	Description

DATE:
May 31st, 2024

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Sheet No. 00 OF 10	SHEET NO. Cover

HS 660 ALUMINIUM SINGLE HUNG WINDOW

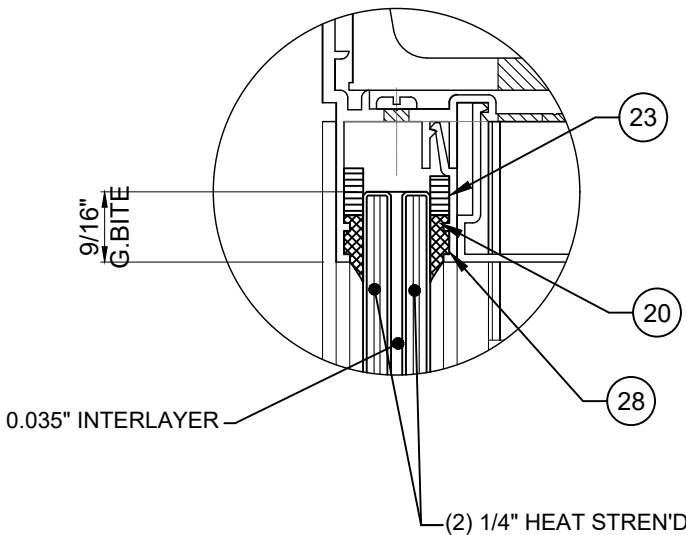
GENERAL NOTES

- A. THE PRODUCT SHOWN HEREIN IS DESIGNED AND TESTED TO COMPLY WITH THE FLORIDA BUILDING CODE 8TH EDITION 2023 (FBC 2023), INCLUDING HVHZ (HIGH VELOCITY HURRICANE ZONE)
- B. ADEQUACY OF THE EXISTING STRUCTURAL SUBSTRATE (METAL, CONCRETE, MASONRY, WOOD, ETC) NEEDS TO BE ABLE TO WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- C. WOODBUCKS EITHER 1BY OR 2BY (OPTIONAL) NEED TO BE DESIGNED AND SPECIFIED BY THE ARCHITECT OF RECORD OR THE ENGINEER OF RECORD AND NEED TO BE ABLE TO WITHSTAND ALL THE TRANSFERRED LOADS FROM THE GLAZING PRODUCT CORRECTLY.
- D. ALL ANCHORS NEED TO BE CORROSION RESISTANT, SEE PRODUCT APPROVAL FOR SPECIFIED ANCHORS REQUIRED.
- E. ALL DESIGN LOADS SHOWN IN APPROVAL ARE BASED ON ASD (ALLOWABLE STRESS DESIGN), TO GET ULTIMATE LOADS ASD LOADS NEED TO BE MULTIPLIED BY A FACTOR MULTIPLIER OF 1.6
- F. FINAL PRODUCT NEED TO HAVE LABEL.
- G. THESE GLAZING PRODUCTS ARE RATED FOR SMALL MISSILE IMPACT (S.M.I.)
- H. ALL SITE SPECIFIC CONDITIONS IN ANY PROJECT NEEDS TO BE PROCURED BY A LICENSED REGISTERED ENGINEERED OR ARCHITECT.
- I. WHEN USING THIS PRODUCT, SHUTTERS ARE NOT NECESSARY.
- J. SHIMS THAT ARE USED WITH THIS SYSTEM NEED TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.
- K. THIS PRODUCT APPROVAL COMPLIES WITH ALL WATER INFILTRATION REQUIREMENTS FOR IMPACT AND HVHZ SYSTEMS
- L. MANUFACTURER NEEDS TO SHOW PRODUCT LABEL IN ALL MANUFACTURED SYSTEMS.

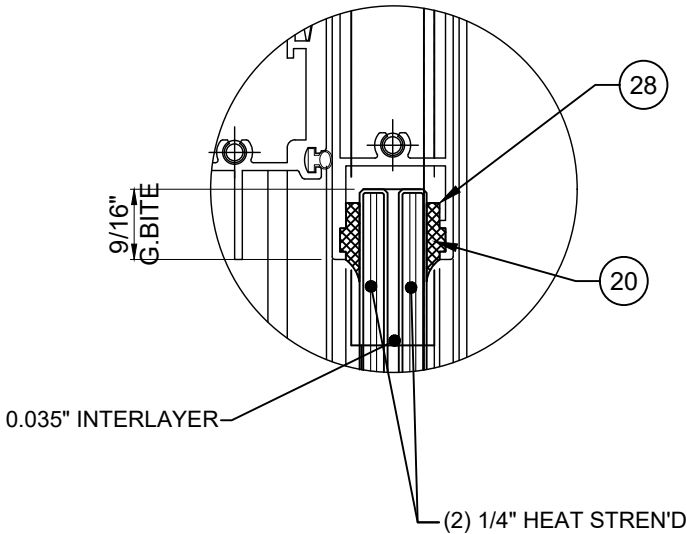
MAXIMUM DESIGN LOADS

- A. SHEET 06 CONTAINS THE MAXIMUM ALLOWABLE DESIGN LOAD CAPACITY FOR SINGLE HUNG WINDOWS WITH AND WITHOUT EQUAL LITES. THIS SHEET SHOWS ALSO SHOWS THE MAXIMUN DESIGN CAPACITY FOR WINDOWS WITH WALL BOTTOM LITE AND MULLIONS.
- B. ANCHORS SPACING ARE SHOWN IN ALL GLAZING ELEVATIONS.
- C. ANCHOR TYPES ARE SHOWN ON SHEET 04. THIS SHEET SHOWS THE EDGE DISTANCE, EMBEDMENT, TYPE OF ANCHOR, AND ALL REQUIREMENTS ANCHORES NEED TO COMPLY WITH THESE SPECIFIATIONS

FIX LITE



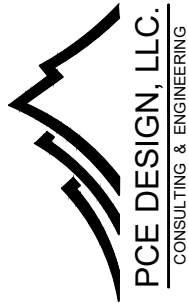
VENT



GLASS CONFIGURATION FOR ALUMINUM SINGLE HUNG WINDOW
FOR DESIGN LOADS CAPACITIES SEE CHART 1, 2, 3 & 4

GLASS DESIGN NOTES

- A. ALL GLASS CAPACITIES ON THIS APPROVAL ARE BASED ON ASTM E1300-09 (3 SEC. GUSTS)
- B. ALL GLASS SHOWN ON THIS APPROVAL HAS BEEN TESTED FOR LMI AND HVHZ REQUIREMENTS.
- C. ALL SETTING BLOCKS FOR THE GLASS TO BE LOCATED AT 25% OF THE SPAN WIDTH FOR GLASS WIDER THAN 36" AS PER FBC CHAPTER 24
- D. SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN FBC CHAPTER 24
- E. GLASS TYPE SHALL COMPLY WITH APPLICABLE GLAZING REQUIREMENTS PER CHAPTER 24 OF THE FBC.



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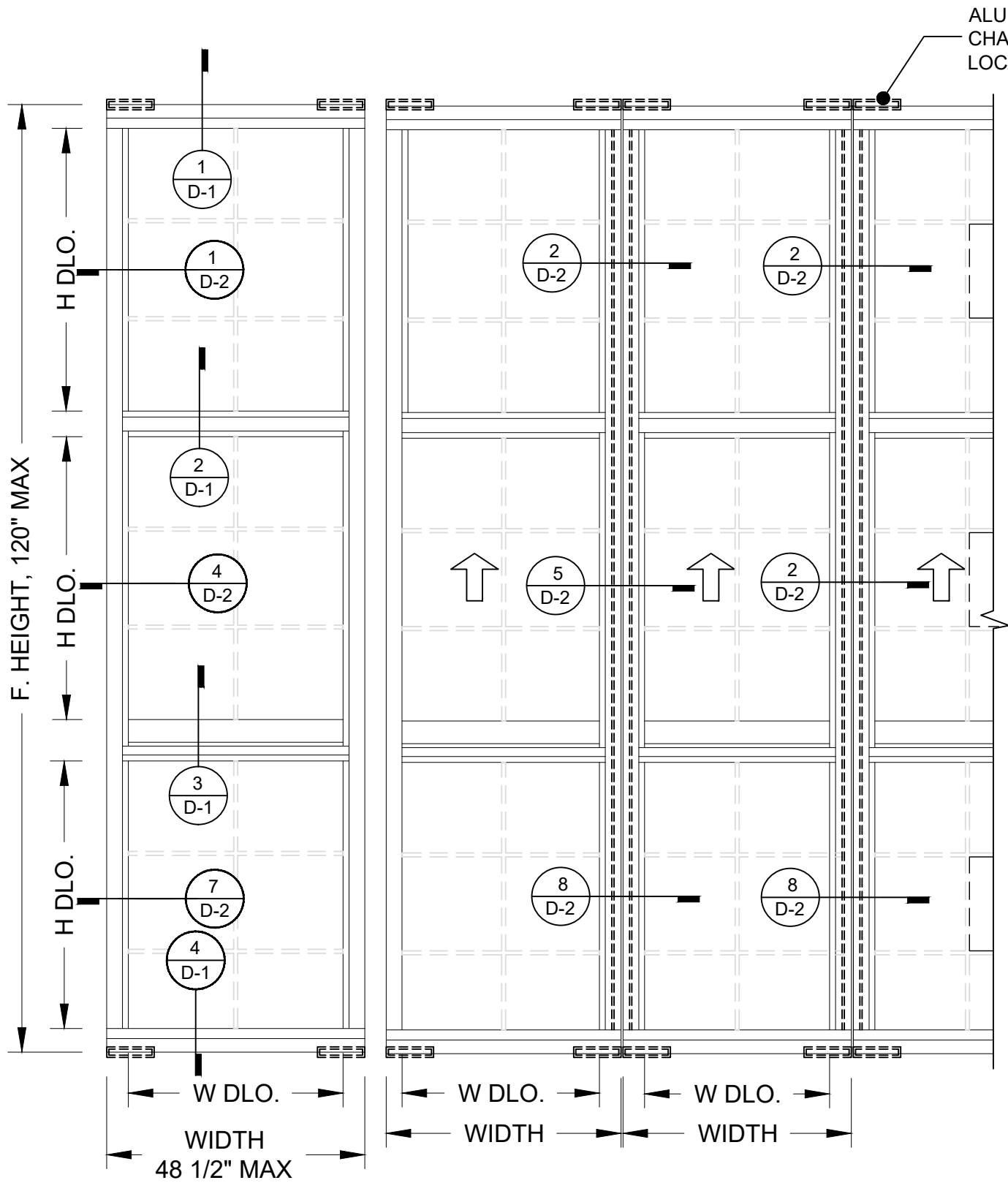
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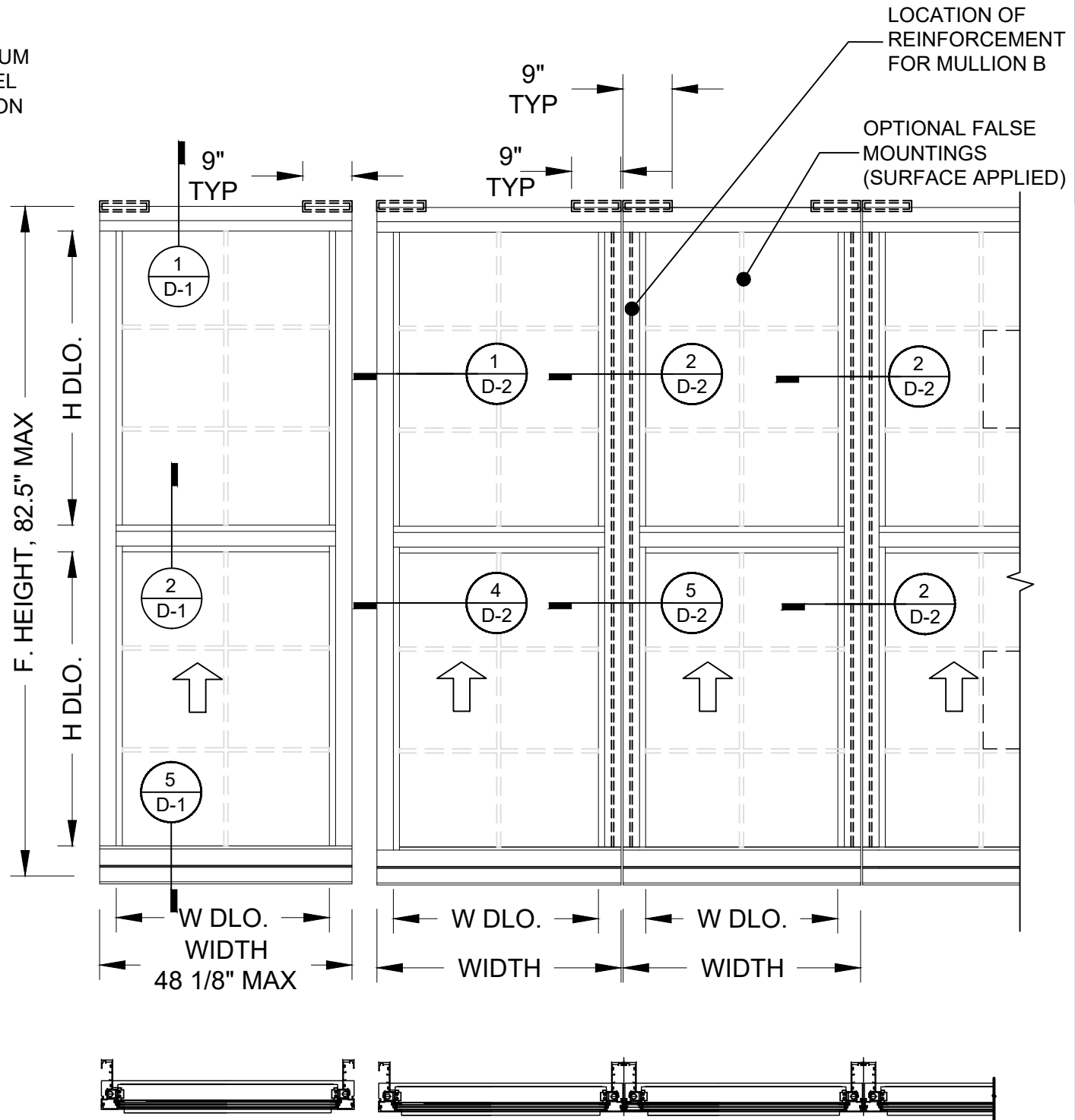
01 OF 10

SHEET NO.

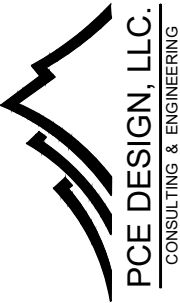
G-1



TYPICAL WINDOWS ELEVATION



THESE WINDOWS ARE RATED FOR SMALL MISSILE IMPACT. SHUTTERS ARE NOT REQUIRED.



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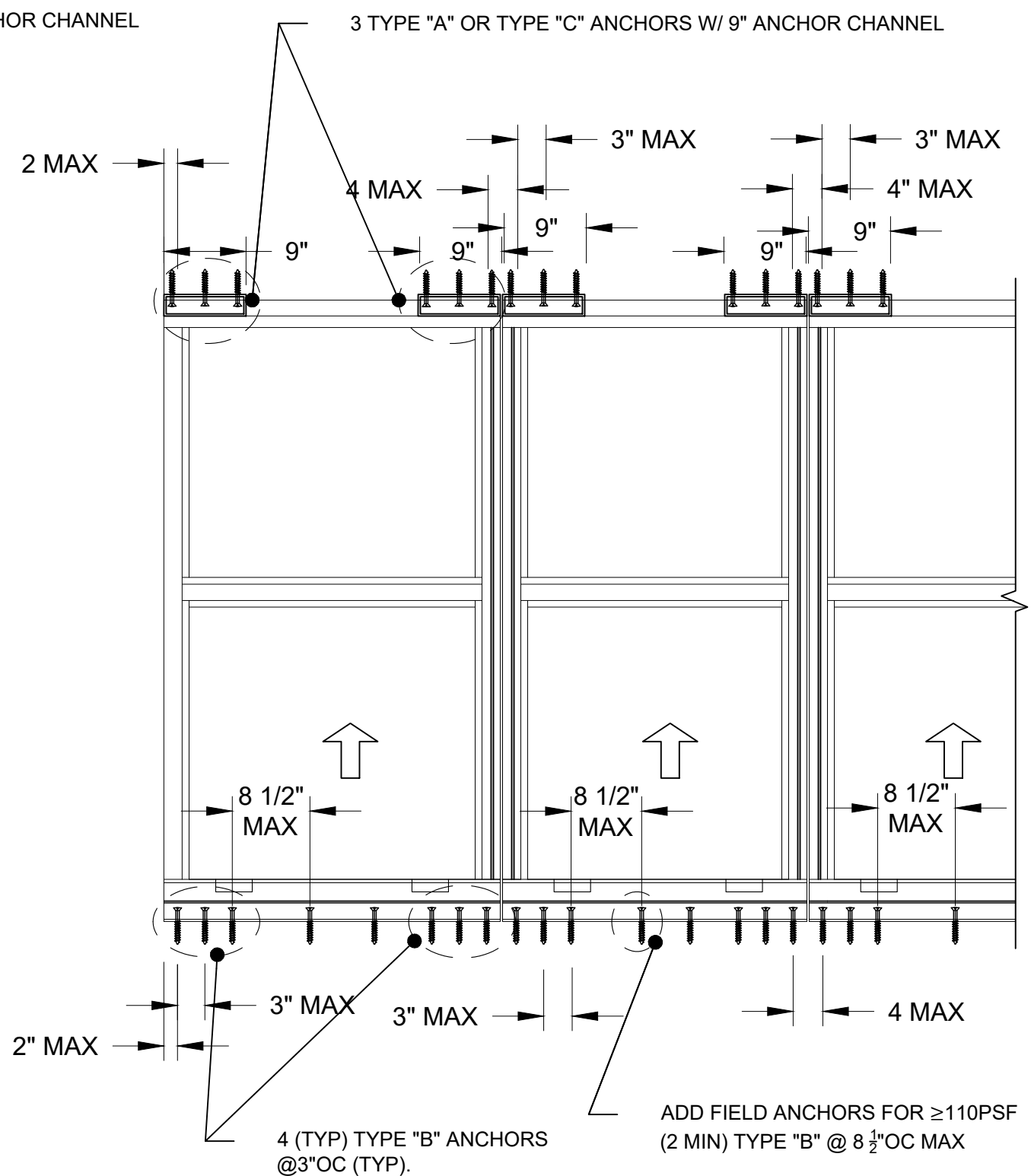
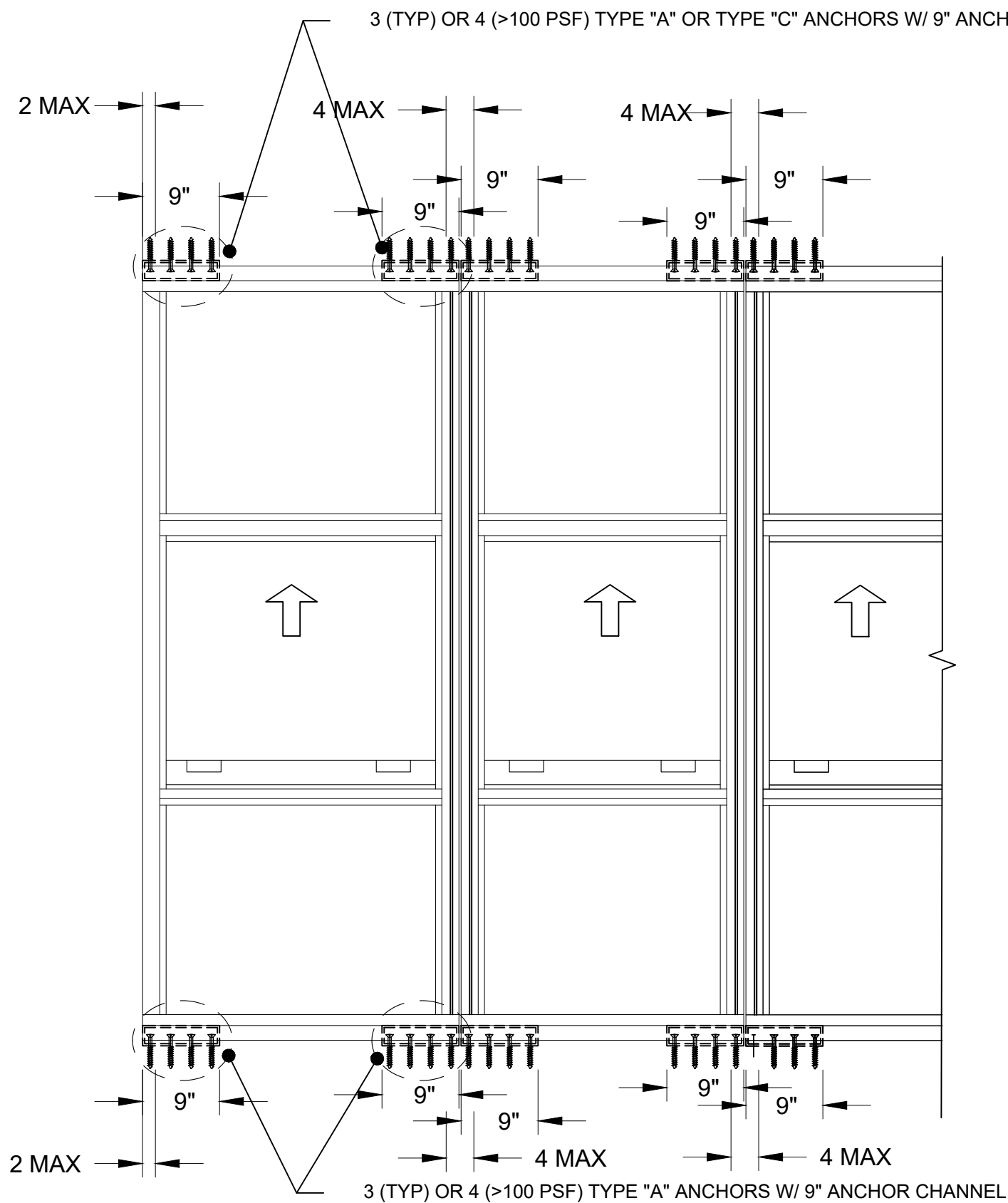
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Sheet No. 02 OF 10	SHEET NO. WE-1



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DRAWN BY	A0
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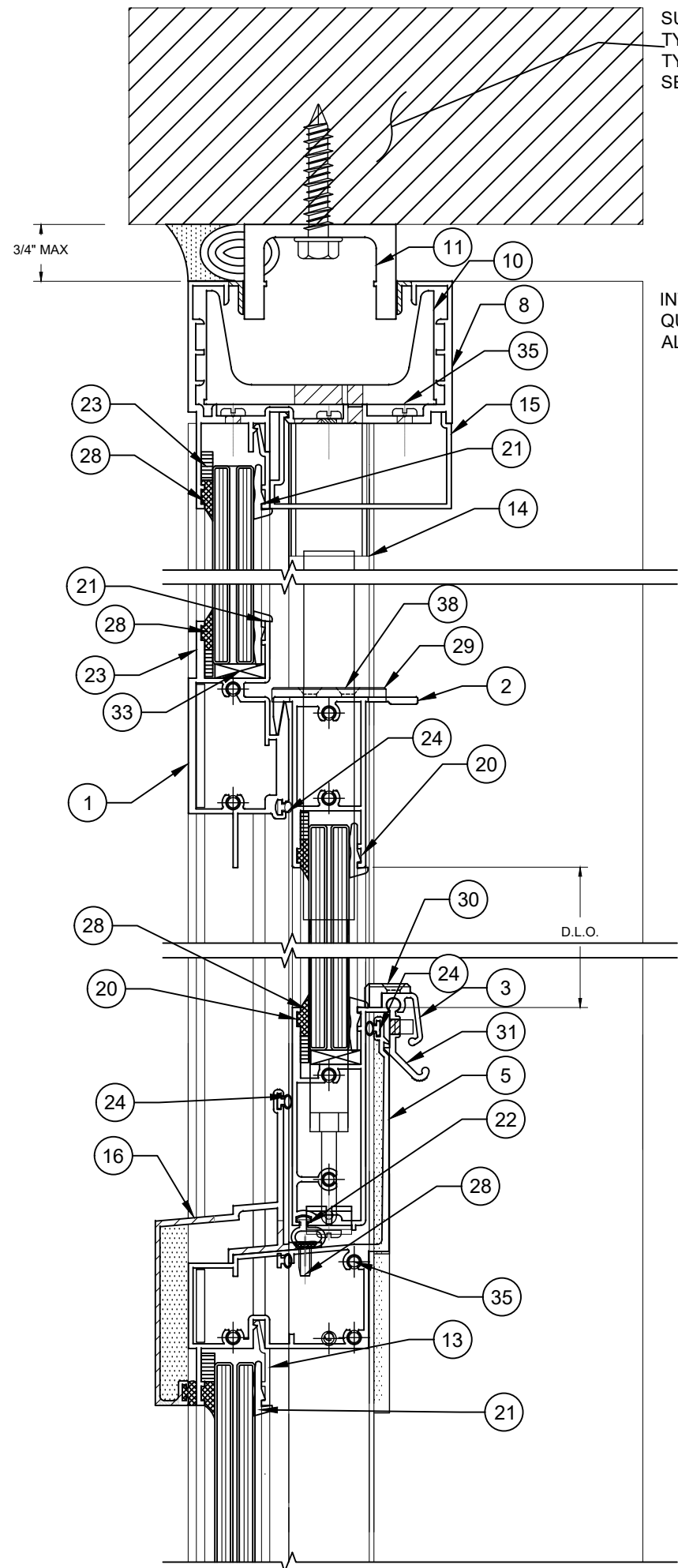
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3/4" = 1'-0"

Sheet No.	5
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03 OF 10

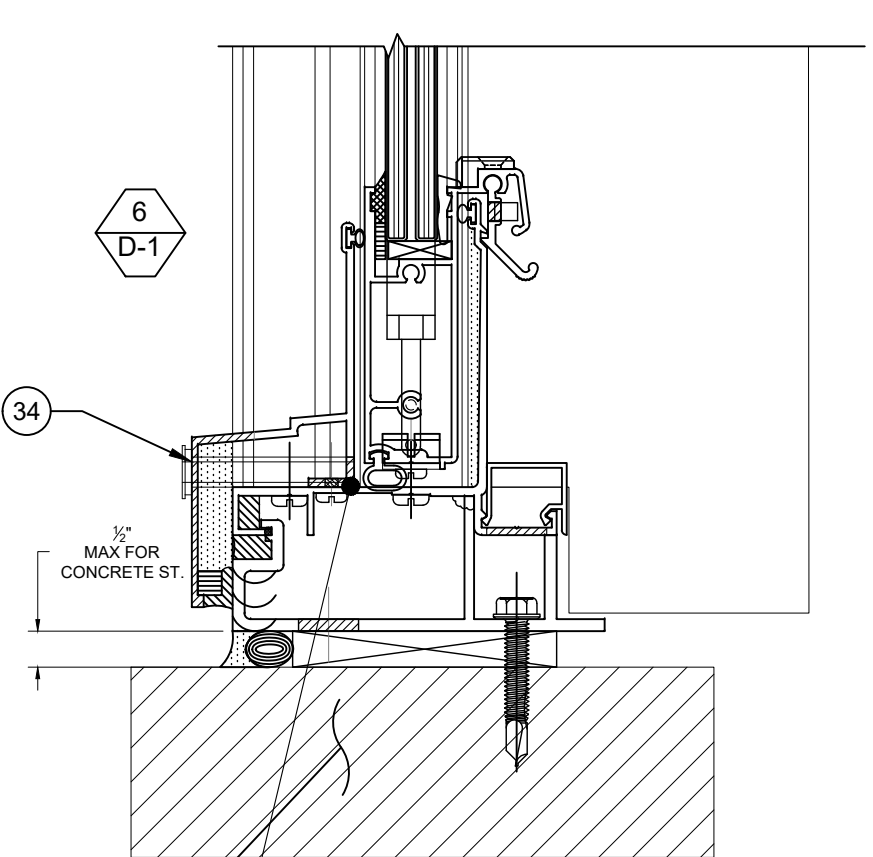
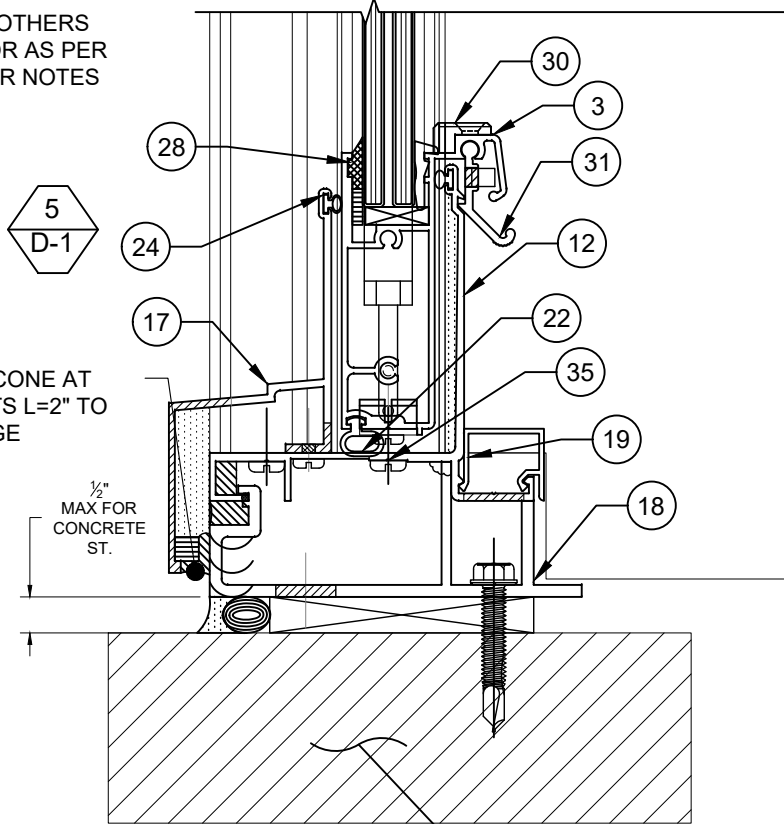
SHEET NO.

WE-2



SUBSTRATE BY OTHERS
TYPE OF ANCHOR AS PER
TYPICAL ANCHOR NOTES
SEET SHEET 04

INTERRUPT SILICONE AT
QUARTER POINTS L=2" TO
ALLOW DRAINAGE



SUBSTRATE NOTES:

- SUBSTRATE IS BY ENGINEER OF RECORD (E.O.R.)
OR ARCHITECT OF RECORD (A.O.R.)
- THIS GLAZING SYSTEM CAN IS APPROVED TO BE
ANCHORED TO:
 - a. CONCRETE
 - b. METAL (STEEL / ALUMINUM)

SELANT:
ALL JOINTS AND FRAME CONNECTIONS SEALED WITH DOW
CORNING 795 SEALANT

SUBSTRATE BY OTHERS
TYPE OF ANCHOR AS PER
TYPICAL ANCHOR NOTES
SEET SHEET 04

WEEP HOLES
W1: 1.25" W X 3.13" H NOTCH AT MEETING SILL
ADAPTOR RETURN LEG SUPPORT, 3-1/2" FROM EA.
END AND MID SPAN. NOTCH PERIMETER SEALED
WITH DOWSIL TM 795.
W2:1.25" W X 3.13" H SLOT AT MEETING SILL
ADAPTOR FRONT FACE, 3-1/2" FROM EA. END AND
MID SPAN. SLOT PERIMETER SEALED WITH
DOWSIL TM 795.

TYPICAL ANCHORS:

TYPE 'A' & 'B'- 1/4" DIA. KWIK-CON II+ 14-234 TFH BY 'HILTI' (Fu=138 KSI, Fy=137 KSI)

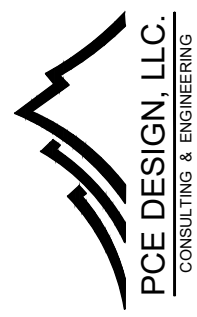
DIRECTLY INTO CONCRETE:
1 3/4" MIN. EMBED INTO CONCRETE
2-1/2" MIN. EDGE DIST.
@2" OC MIN (TYP)
SHIM: 1/2" FOR TYPE B

TYPE 'C'- S-MD 1/4" - 20 X 1 1/2" HWH4 NF BY HILTI (Fu=120 KSI, Fy=92 KSI)

3/4" MIN. EMBED INTO METAL STRUCTURE
1" MIN. EDGE DIST.
@1" OC MIN (TYP)

CONCRETE AT HEAD, SILL OR JAMBS f_c - 3000 PSI MIN.

SUBSTRATE BY OTHERS
TYPE OF ANCHOR AS PER
TYPICAL ANCHOR NOTES
SEET SHEET 04



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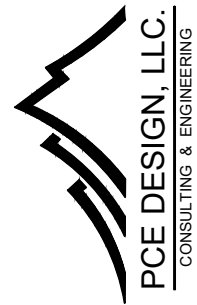
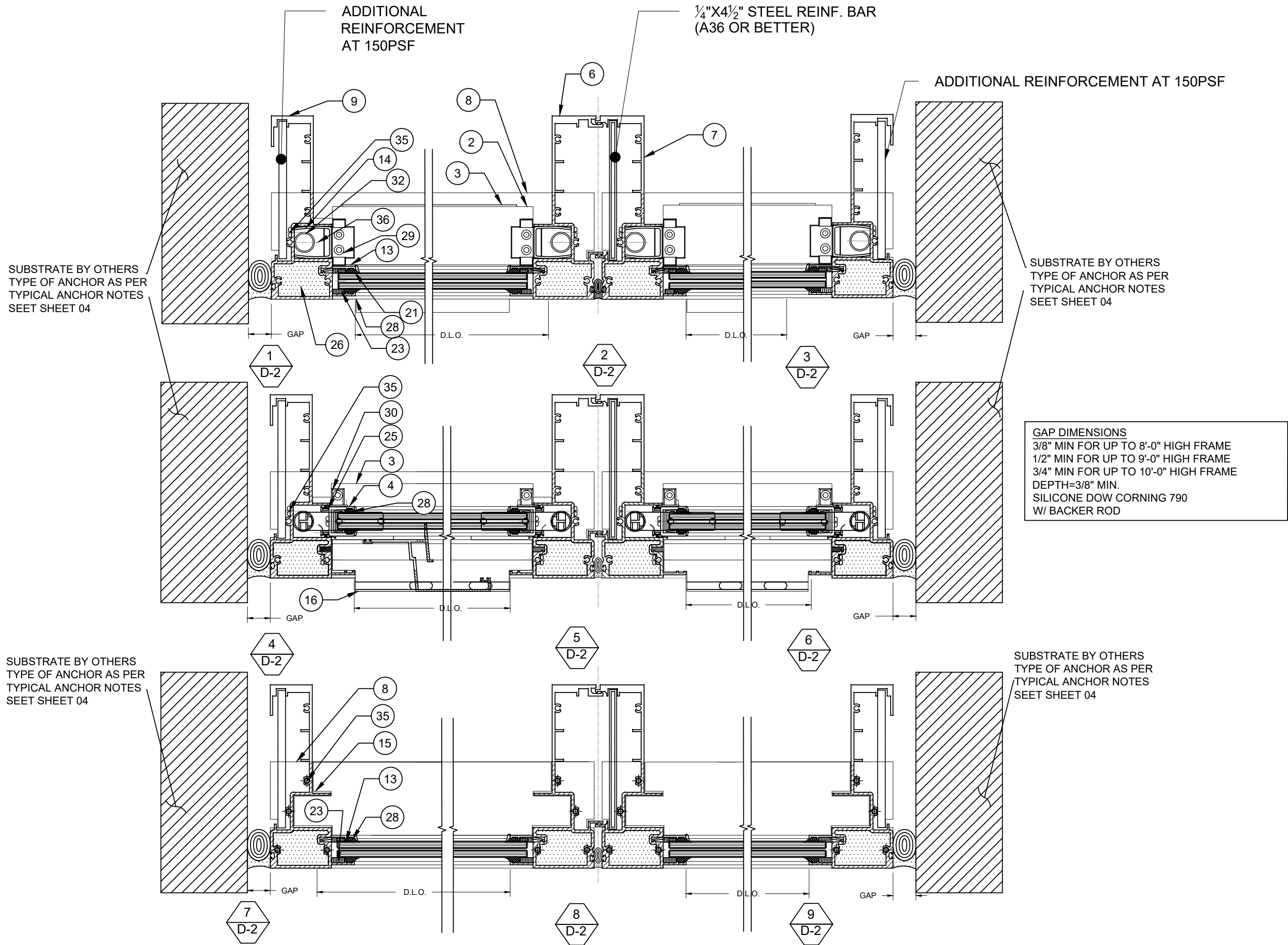
6"=1'-0"

Sheet No.

04 OF 10

SHEET NO.

D-1



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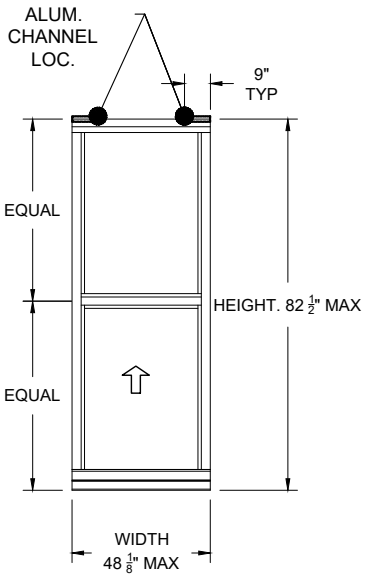
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No.	Date	Description

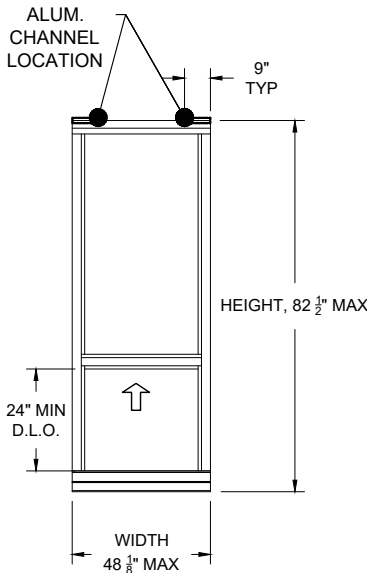
DATE: May 31st, 2024	
DRAWN BY A0	SCALE 4" = 1'-0"
Sheet No. 05 OF 10	SHEET NO. D-2

CHART 1

CHART #1: SINGLE HUNG WINDOW W/ EQUAL LITES			
FRAME HEIGHT	FRAME WIDTH	DESIGN LOAD CAPACITY (psf)	
(in)	(in)	(+)	(-)
48.0	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	102.6	102.6
	60.0	66.3	66.3
54.0	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	93.2	93.2
	60.0	60.1	60.1
60.0	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	86.0	86.0
	60.0	55.0	55.0
66.0	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	80.3	80.3
	60.0	51.2	51.2
72.0	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.1	120.0	120.0
	54.0	76.1	76.1
	55.5	67.5	67.5
78.0	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.1	120.0	120.0
82.5	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.1	120.0	120.0



SINGLE HUNG WINDOW EQUAL LITES



SINGLE HUNG WINDOW UNEQUAL LITES

THESE CALCULATIONS ARE BASED ON THE ASTM E1300-09, ASTM E1300-12 AND ASTM E1300-16

CHART 2

CHART #2: SINGLE HUNG WINDOW W/ UNEQUAL LITES			
FRAME HEIGHT	FRAME WIDTH	DESIGN LOAD CAPACITY (psf)	
(in)	(in)	(+)	(-)
48.0	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	103.8	103.8
	60.0	67.1	67.1
	66.0	51.2	51.2
54.0	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	93.4	93.4
	60.0	60.3	60.3
	66.0	45.2	45.2
60.0	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	86.1	86.1
	60.0	55.2	55.2
	66.0	40.9	40.9
66.0	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	80.9	80.9
	60.0	51.2	51.2
	66.0	36.7	36.7
72.0	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	46.0	120.0	120.0
	54.0	71.7	71.7
	60.0	46.0	46.0
	66.0	31.7	31.7
78.0	24.0	91.7	91.7
	30.0	71.7	71.7
	36.0	51.7	51.7
	41.0	31.9	31.9
82.5	24.0	120.0	120.0
	30.0	116.7	116.7
	37.0	88.1	88.1

CHART 3

CHART #3: WINDOW WALL BOTTOM LITE			
MAX HEIGHT	WIDTH	GLASS LOAD CAPACITY (psf)	
in	in	+	-
38.5"	24"	120.0	120.0
	30"	120.0	120.0
	36"	120.0	120.0
	42"	120.0	120.0
	48"	120.0	120.0
	48.125"	120.0	120.0

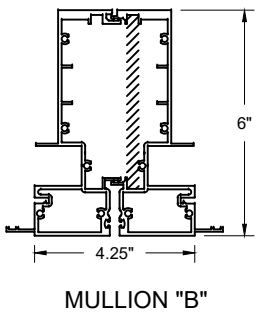
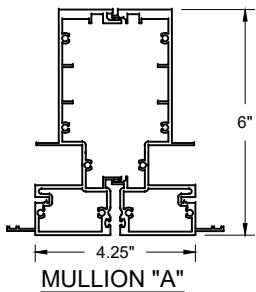
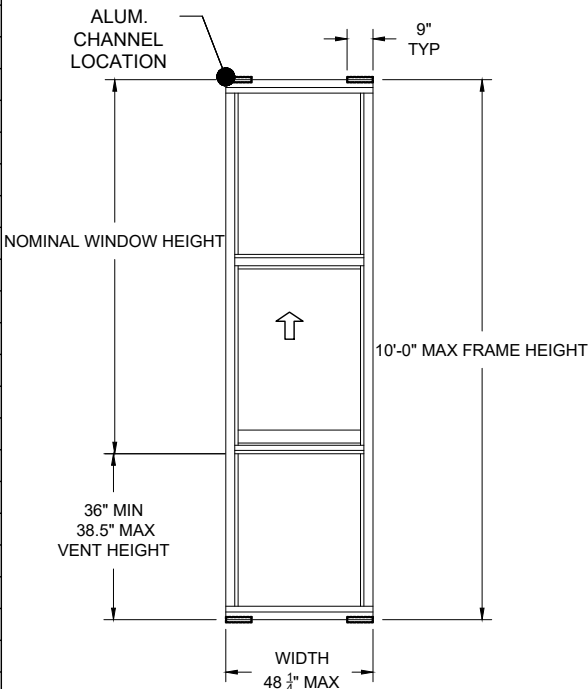
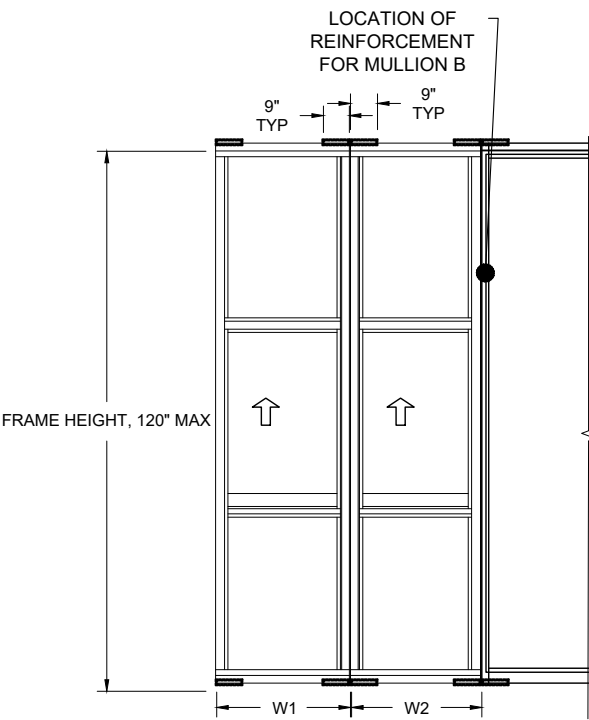
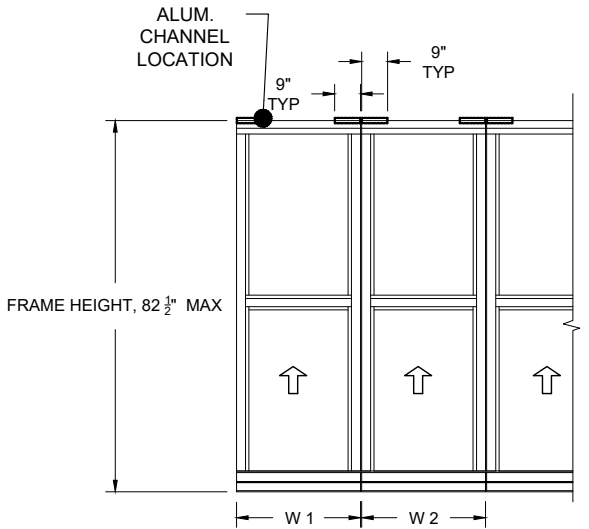
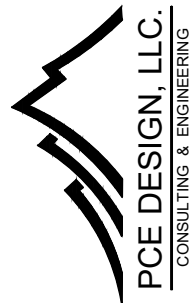


CHART 4

MULLION DESIGN LOAD - PSF			
WITHOUT INTERMEDIATE HORIZONTALS			
WINDOW DIMS.	MULL TYPE 'A'	MULL TYPE 'B'	
WIDTH(I N)	FRAME HEIGHT(I N)	EXT. (+)	EXT. (+)
		INT (-)	INT (-)
24"	48"	120.00	120.00
30"		120.00	120.00
36"		120.00	120.00
42"		120.00	120.00
48"		120.00	120.00
54"		120.00	120.00
60"	60"	120.00	120.00
24"		120.00	120.00
30"		120.00	120.00
36"		120.00	120.00
42"		120.00	120.00
48"		120.00	120.00
54"	72"	120.00	120.00
60"		120.00	120.00
24"		120.00	120.00
30"		120.00	120.00
36"		120.00	120.00
42"		120.00	120.00
48"	82.5"	120.00	120.00
54"		120.00	120.00
60"		120.00	120.00
24"		120.00	120.00
30"		120.00	120.00
36"		120.00	120.00
42"	83"	120.00	120.00
48"		120.00	120.00
54"		120.00	120.00
60"		120.00	120.00
24"		120.00	120.00
30"		120.00	120.00
36"	96"	120.00	120.00
42"		120.00	120.00
48"		120.00	120.00
54"		120.00	120.00
60"		120.00	120.00
24"		120.00	120.00
30"	102"	120.00	120.00
36"		120.00	120.00
42"		120.00	120.00
48"		120.00	120.00
54"		120.00	120.00
60"		120.00	120.00
24"	108"	120.00	120.00
30"		120.00	120.00
36"		120.00	120.00
42"		120.00	120.00
48"		120.00	120.00
54"		120.00	120.00
60"	120"	120.00	120.00
24"		120.00	120.00
30"		120.00	120.00
36"		120.00	120.00
42"		120.00	120.00
48.25"		120.00	120.00



$$\text{WIDTH} = \frac{W1 + W2}{2}$$



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DRAWINGS NUMBER

24-0197P.9

REVISIONS:

No.	Date	Description

DATE:
May 31st, 2024

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SCALE

A0

3" = 1'-0"

Sheet No.

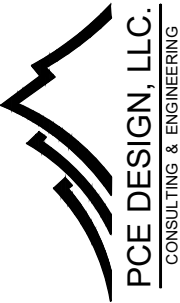
SHEET NO.

06 OF 10

D-3

CHART 5

MATERIALS				
ITEM	PART NO.	DESCRIPTION	MAT.	LOCATION
		EXTRUSIONS		
1	SH660-001	MEETING RAIL EXT.	6005 T5	AT FRAME
2	SH660-002	VENT TOP	6005 T5	SASH VENT
3	SH660-003	VENT BOTTOM	6063 T6	SASH VENT
4	SH660-004	VENT SIDE	6063 T6	SASH VENT
5	SH660-005	SILL MEETING RAIL	6005 T5	AT FRAME
6	SH660-006	VERTICAL MALE. 6"	6005 T5	AT FRAME
7	SH660-007	VERTICAL FEMALE. 6"	6005 T5	AT FRAME
8	SH660-008	HEAD/SILL	6005 T5	AT FRAME
9	SH660-009	VERTICAL JAM	6005 T5	AT FRAME
10	SH660-010	STRUCTURAL CHANNEL 3" X 1.498" X9"	6005 T5	AT FRAME
11	SH660-011	STRUCTURAL CHANNEL 2" X 1.125" X9"	6005 T5	AT FRAME
12	SH660-012	FRAME SILL FOR TWO PANELS	6005 T5	AT FRAME
13	SH660-013	GLAZING BED	6063 T6	AT FRAME
14	SH660-014	VENT STOP	6063 T6	AT FRAME
15	SH660-015	HEAD & SILL COVER	6063 T6	AT FRAME
16	SH660-021	MEETING SILL ADAPTOR	6063 T6	AT FRAME
17	SH660-022	MEETING SILL ADAPTOR FOR TWO PANELS	6063 T6	AT FRAME
18	SH660-023	RAISE SILL ADAPTOR FOR TWO PANELS	6063 T6	AT FRAME
19	SH660-024	TRACK COVER	6063 T6	AT FRAME
GASKET				
20	VO49	MARINE GLAZE VINYL(S.M.I.)	PVC	AT SASH & FRAME
21	PS1125N	MARINE GLAZE VINYL (S.M.I)	EPDM	AT FRAME
22	V032	BULB VINYL AT VENT SILL	EPDM	SASH VENT
23	TAPE	3/16" X 3/8" FOAM TAPE SINGLE FACE. S.M.I.	FOAM	SASH VENT & FRAME
24	Q375T190	GQ-LONG BLACK		AT FRAME
25	W33261NK	WEATHERSTRIPPING PILE		SASH VENT
26		EXPANDED POLYURETHANE		
MISCELLANEOUS				
27		3/8" X 1/2" X 4" LG. SETTING BLOCK (2/LITE)	TPV	HARDNESS 75±5 SHORE A
28		DC-795 SILICONE BLACK		
29	PO12	VENT. TOP GUIDE		SASH VENT
30	PO13	VENT. BOTTOM GUIDE		SASH VENT
31	PO35	FINGER LOCK HANDICAP		SASH VENT
32		ULTRALIFT BALANCE		
33		1/8" X 1/2" X 4" LG. SETTING BLOCK (2/LITE)	TPV	HARDNESS 75±5 SHORE A
34	P070	WEEP HOLE ADAPTOR, 3-1/2" FROM EACH END AND AT MISDPAN	NYLON	M&M PLASTICS
SCREWS (MIN GRADE 5)				
35		#10X1" LG. SMS PH PH TYPE B. ASSEMBLY S.S SCREW		
36		#8-18X1" LG.SMS PH PH S.STEEL		
37		#8-18X 3/8" LG.SMS PH PH S.STEEL		
38		HH 1/4"-20X2 1/2" S.S BOLT.FULL THREAD		
39		#10x1" UNDRECUT FLAT HEAD SMS SS 304		
40		#10x3/4" PH PH SMS SS 304		
41		#10-16 x 1 1/2" PH PH SMS SS 304		



6135 NW 167th St. STE E-1
Miami Gardends, FL 33015
Ph. (305) 698-0550

SERIES "HS 660"
ALUMINIUM SINGLE
HUNG WINDOW
SMALL MISSILE IMPACT (S.M.I.)

RC BES WINDOWS LLC

12900 NW 38th AVE.

OPA-LOCKA, FL 33054

Ph. 305-203-0780

Contact@BESmiami.com

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24-0197P.9

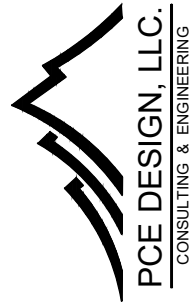
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May 31st, 2024

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WINDOW EXTRUSIONS



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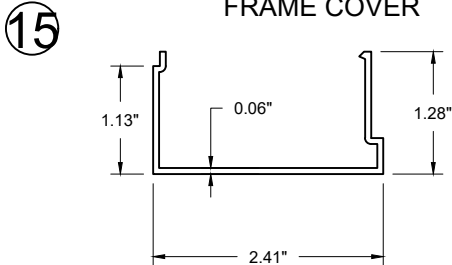
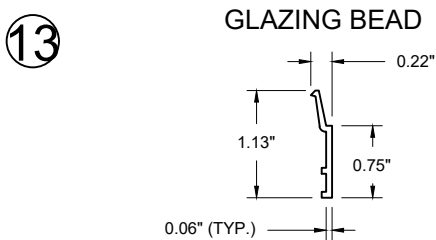
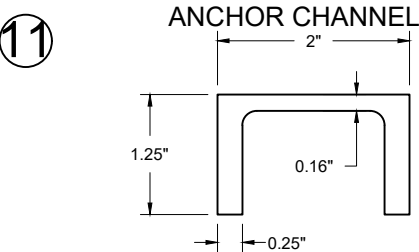
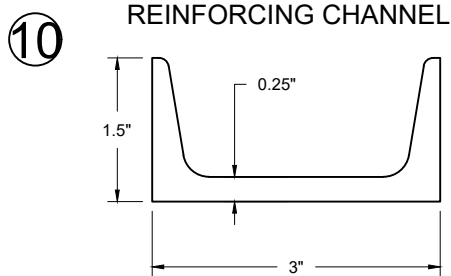
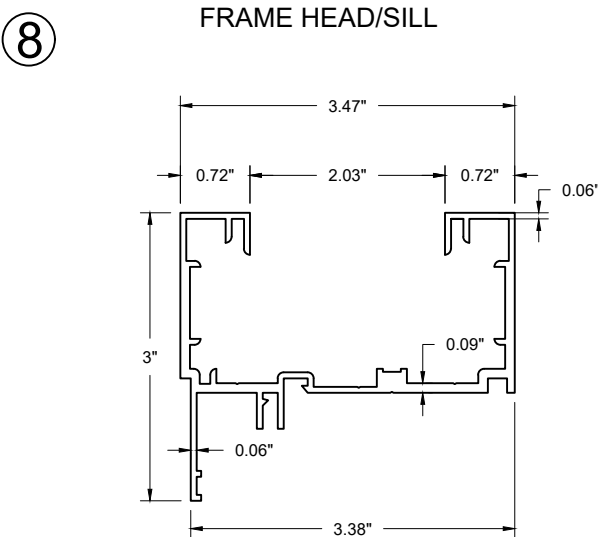
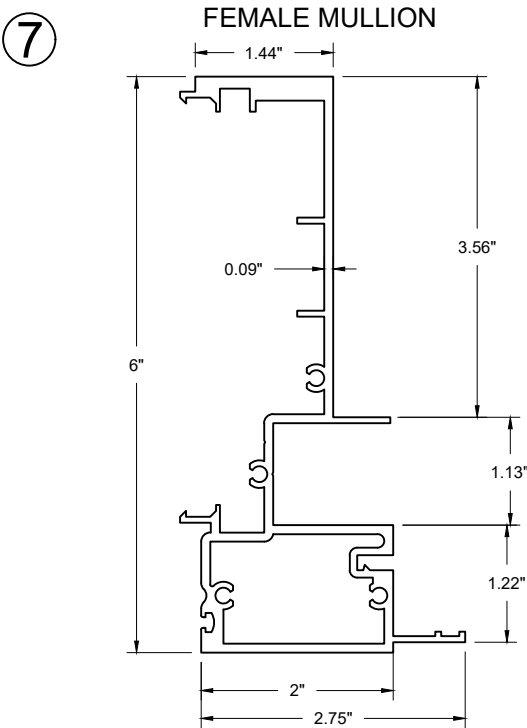
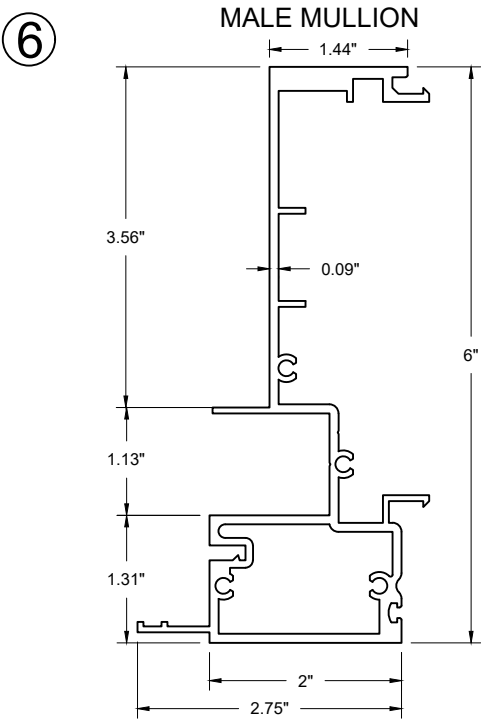
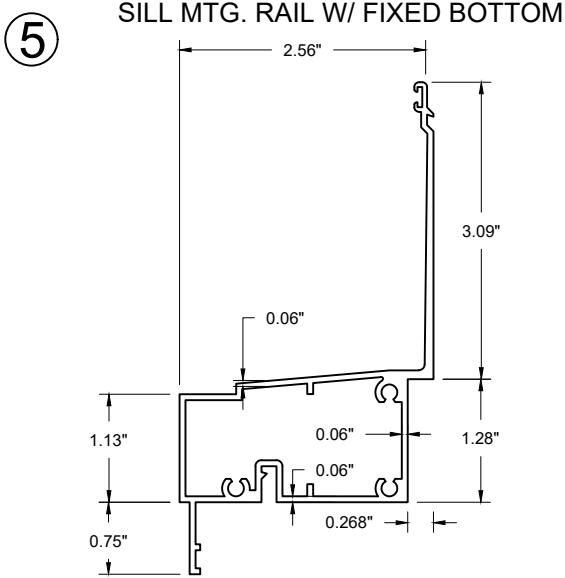
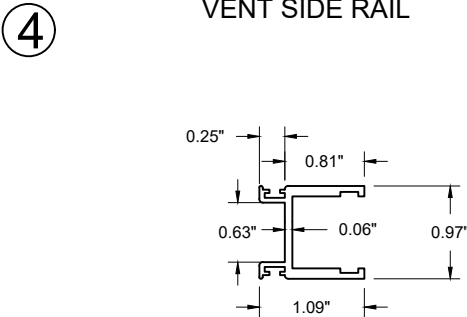
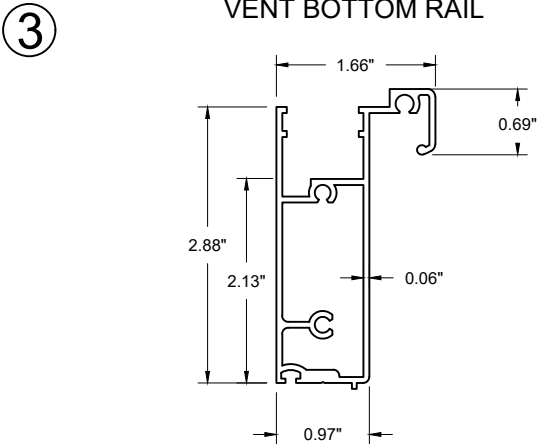
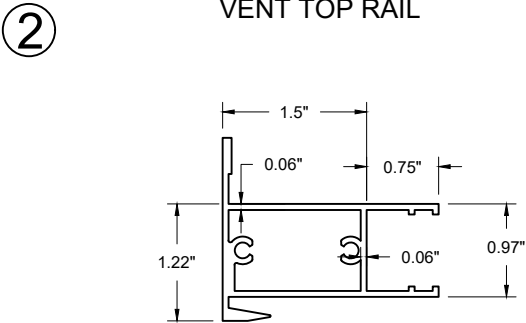
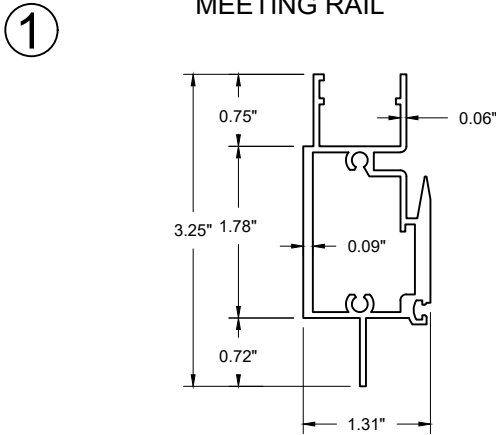
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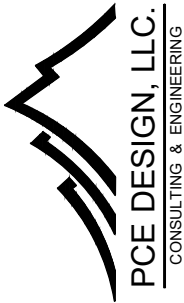
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WINDOW EXTRUSIONS



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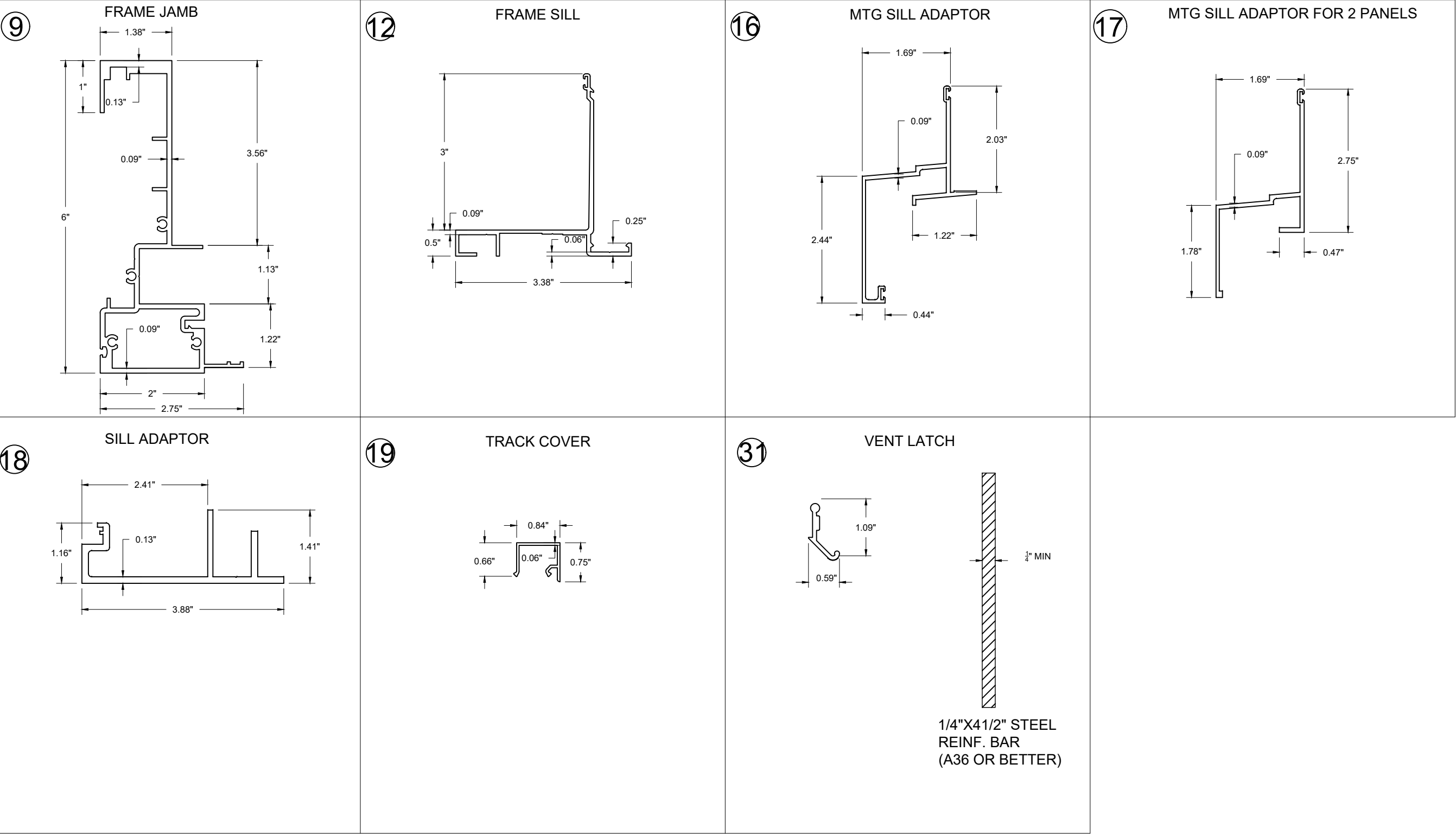
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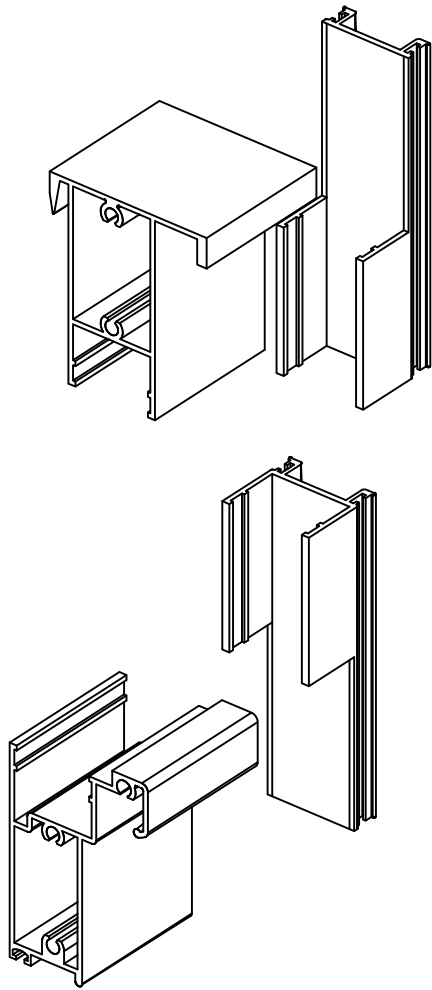
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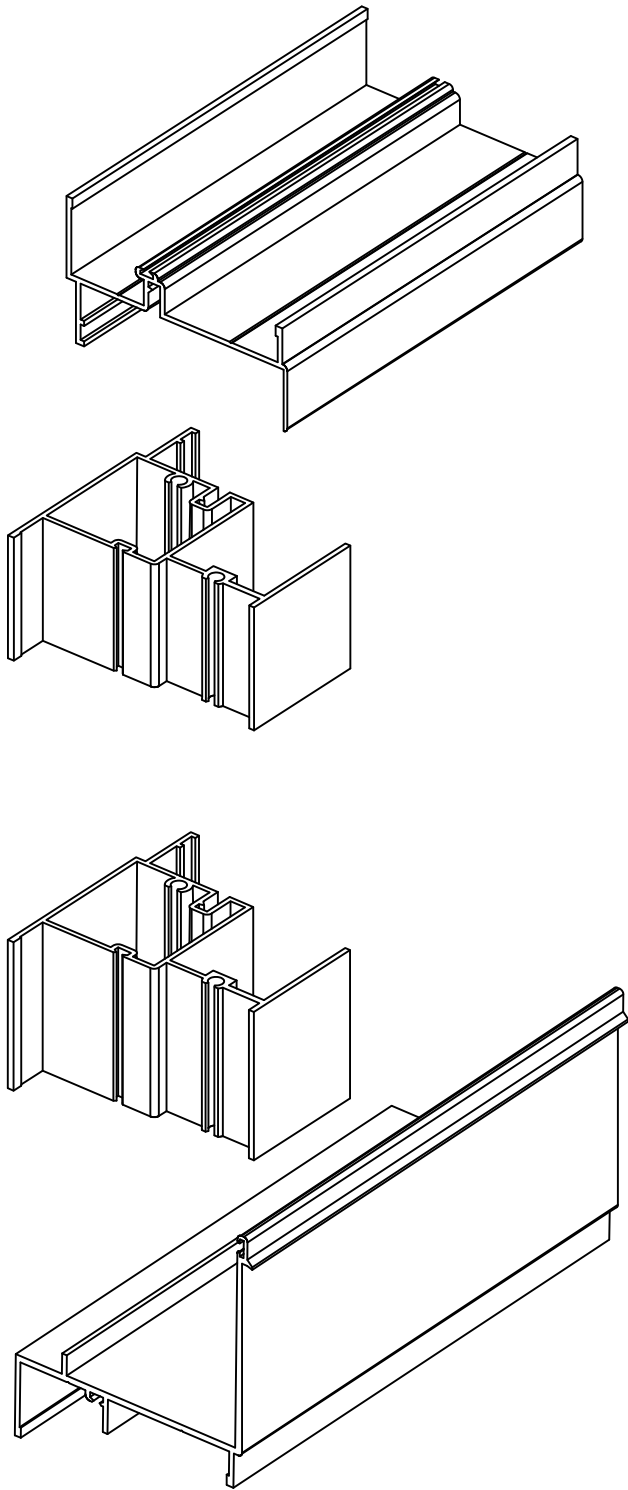
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E-1

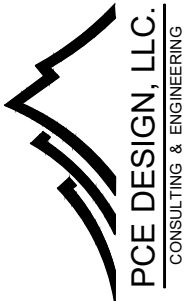




VENT CORNER DETAIL



FRAME CORNER DETAIL



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